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APPLICATION	N NO.	FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/074,40	4,404 02/12/2002		2/2002	Rudolf Gartner	22750/525	7026	
26646	759	0	12/19/2003		EXAMINER		
KENY	ON & K	ENYON	Ī	JUSKA, CHERYL ANN			
	ROADW		1	ART UNIT P		PAPER NUMBER	
NEW YORK, NY 10004					1771		

DATE MAILED: 12/19/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

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	<u> </u>	App	lication No.	Applicant(s)	1/6
		10/0	074,404	GARTNER ET AL	- VA
	Office Action Summary	Exa	miner	Art Unit	
		Che	ryl Juska	1771	
Period for	- The MAILING DATE of this commu r Reply	inication appears	on the cover sheet	with the correspondence a	ddress
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1)🛛	Responsive to communication(s) f	iled on <u>15 Septem</u>	nber 2003.		
/	This action is FINAL.	2b)⊠ This action			
	Since this application is in conditio closed in accordance with the prac				e merits is
Dispositio	on of Claims				
5) \( \begin{array}{c} 2 \\ 5) \( \begin{array}{c} 6  \\ 7) \( \begin{array}{c} 0 \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Claim(s) <u>1-29</u> is/are pending in the la) Of the above claim(s) <u>1-10</u> is/a Claim(s) is/are allowed. Claim(s) <u>11-29</u> is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to rest	re withdrawn from			
Application	on Papers				
9)□ ד	The specification is objected to by	the Examiner.			
10)□ 1	The drawing(s) filed on is/ar	e: a) accepted	or b)☐ objected t	o by the Examiner.	
l	Applicant may not request that any ob				
l	Replacement drawing sheet(s) includi	-	•		
,	The oath or declaration is objected	to by the Examin	er. Note the attach	led Office Action or form P	10-152.
	nder 35 U.S.C. §§ 119 and 120				
* Si 13) \( \text{ Ai} \) sir \) 37 \( a) \) 14) \( \text{ Ai}	Acknowledgment is made of a claim All b) Some * c) None of 1. Certified copies of the priority Certified copies of the priority Copies of the certified copies application from the Internate the attached detailed Office acticknowledgment is made of a claim for a specific reference was including The translation of the foreign Incknowledgment is made of a claim ference was included in the first set.	ty documents have ty documents have s of the priority docional Bureau (PC ion for a list of the for domestic prior ded in the first sen anguage provision for domestic prior for domestic prior save	e been received. e been received in cuments have been T Rule 17.2(a)). certified copies n rity under 35 U.S. tence of the specional application has rity under 35 U.S.	Application No en received in this National of received.  S § 119(e) (to a provisional fication or in an Application been received.  S §§ 120 and/or 121 since	al application) n Data Sheet.
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2) Notice	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review nation Disclosure Statement(s) (PTO-1449)			w Summary (PTO-413) Paper No of Informal Patent Application (PT	

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#### DETAILED ACTION

#### Election/Restrictions

Applicant's election without traverse of Group II, claims 11-20, in the paper filed
 September 15, 2003, is acknowledged. Claims 1-10 are withdrawn as non-elected.

## Response to Amendment

2. The amendment filed with the election on September 15, 2003, has been entered. Claims 11-13 and 18-20 have been amended as requested. New claims 21-29 have been added.

## Claim Rejections - 35 USC § 112

- 3. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 4. Claims 11-29 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
- 5. Applicant claims a method of making "a tufted backing from thermoplastic polymer fibers or filaments processed into a spunbonded nonwoven." The method step comprise (a) bonding fibers or filaments having a titer of 6 to 15 dtex by needling, (b) bonding fibers or filaments having a titer of 1 to 5 dtex by using one of water jets and a combination of water jets and needling, (c) stretching the bonded fibers or filaments by up to 30% in the longitudinal direction, and (d) followed by drying and thermosetting. The claim is indefinite because it

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unclear how the two fiber types (i.e., different titers) are structurally related in the tufted backing. Is the spunbond nonwoven comprised of the blend of two fibers? If so, how is it that the smaller titer fibers may be both hydroentangled and needlepunched, while the larger titer fibers are only needlepunched? Or, are there two layers with one spunbond layer comprised of needled fibers of the larger titer and another spunbond layer comprised of the needled and/or hydroentangled smaller titer fibers? If so, how are the two spunbond layers related? Are they integrated into a single layer? Are they laminated together? Or, are the fibers of different titer alternate embodiments of a single layer spunbond nonwoven?

Looking to the specification for clarity provides no help. The specification merely recites the same claim language at page 3, lines 23-30. Other mentions of the method of making the invention merely discuss a single titer range (1-15 dtex), wherein said fibers are "interwoven in a three-dimensional structure" "without additional binding components" or reinforcing aids (page 2, line 29-page 3, line 6). Additionally, the working example merely discusses making a spunbond nonwoven of fibers all having a titer of 4.3 dtex (page 4, lines 27-32). Thus, the specification cannot clarify the claimed invention of making a tufted backing including the steps of (a) bonding fibers having a titer of 6-15 dtex by needling and (b) bonding fibers having a titer of 1-5 by hydroentangling or a combination of hydroentangling and needling.

6. Claims 11-29 are also indefinite for the lack of a claimed process step to produce a "tufted backing." The recited process steps merely produce a spunbond nonwoven, rather than a tufted backing.

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- 7. Claims 14 and 15 are indefinite because it is unclear what "treatment" occurs due to the pair of heated rollers. Is the nonwoven merely heated by the rollers, or is it calendered or embossed by said rollers?
- 8. Claims 16 and 17 are indefinite because it is unclear how the surface roughness is measured in units of length.
- 9. Claims 21-24, 26, and 27 are indefinite for the use of the phrase "and a 5% modulus value in the machine direction of [x] N/5 cm, but at least [y] N/gm²". It is unclear what the "at least [y] N/gm²" refers to. Is it a preferred value of the modulus? Is so, why are the units different from the claimed modulus range? Or, is it a measure of a different property?
- The following is a quotation of the first paragraph of 35 U.S.C. 112:
  The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode

contemplated by the inventor of carrying out his invention.

11. Claims 11-29 are rejected under 35 USC 112, first paragraph, as containing subject matter which was not described in the specification in such a way as to enable one skilled in the art to which it pertains, or with which it is most nearly connected, to make and/or use the invention. The specification does not enable one to make the invention as claimed. As discussed above, the specification does not disclose how to make a tufted backing including the steps of (a) bonding fibers having a titer of 6-15 dtex by needling and (b) bonding fibers having a titer of 1-5 by hydroentangling or a combination of hydroentangling and needling. As such, the scope of the claim invention is not enabled and the claim is indefinite, as discussed above, to the extent that the claims are unexaminable with respect to a prior art rejection.

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## Conclusion

12. Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Cheryl Juska whose telephone number is 703-305-4472. The Examiner can normally be reached on Monday-Friday 10am-6pm.

If attempts to reach the Examiner by telephone are unsuccessful, the Examiner's supervisor, Terrel Morris can be reached on 703-308-2414. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

CHERYDA JUSKA PRIMARY EXAMINER